General:

Controllers of the series 903 can be delivered with the type extension K in a freely programmable version and then available functional packages can be added arbitrary within the hardware, using a graphical workspace, so that a separate control system is often not necessary.

The module software 99pkm provides beside ready to use controller modules a large number of control functions and logical operations compact within the individual device, furthermore expansion modules can be added to it by using an optional interface.

Alternatively, the delivery can be done unprogrammed with hardware in various types. In this case the programming is provided by the customer or at extra cost by the factory.