



This option allows to activate the cascade function 991k by digital inputs (f.e. terminal 19 / 20 = digital input 1).

Contact closed: the cascade function is active. All influences to the setpoint value (f.e. external setpoint value, second setpoint value) refer to the guide controller.

Contact open: the cascade function is off. Only the sequential controller is active. All influences to the setpoint value (f.e. external setpoint value, second setpoint value) refer to the sequential controller.

**Type summary:**

switchable with separate sequential controller setpoint  
as stated above, but with takeover of the guide controller setpoint

**List No.:**

99b1s8  
99b1s8fsp

**Type 991b1s8fsp:** The sequential controller part continues to operate with the guide controller setpoint in case of Err 1 or disabled guide controller.

*Attention:*

*To avoid cross interference all low voltage measuring lines and pilot wires must be encased in a shielded cable (the shielding must be earthed one-sided) and avoid the neighbourhood of heavy current lines.*